DRAWING MADE IN THIRD ANGLE PROJECTION
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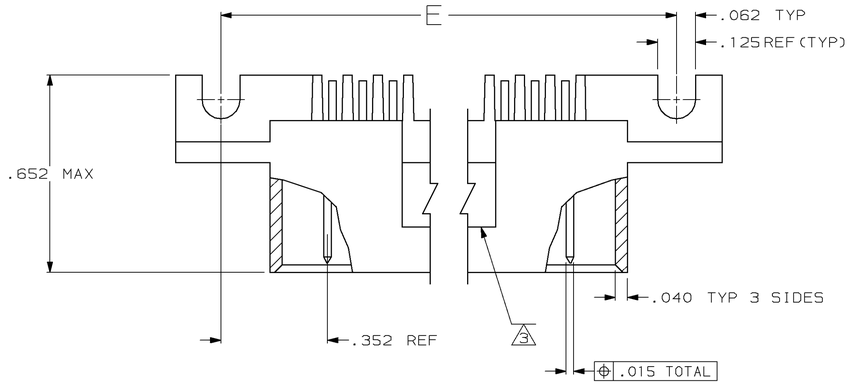
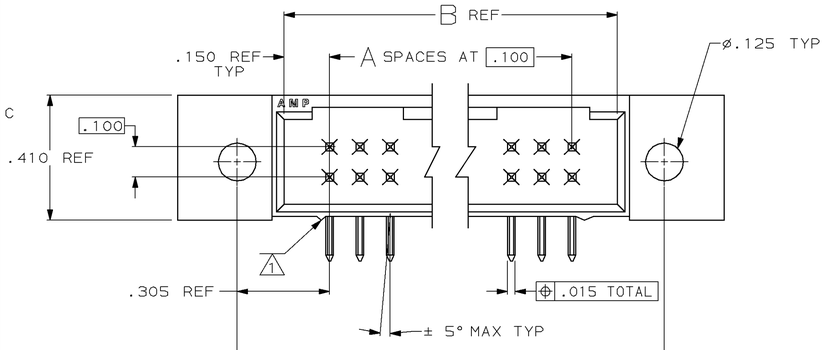
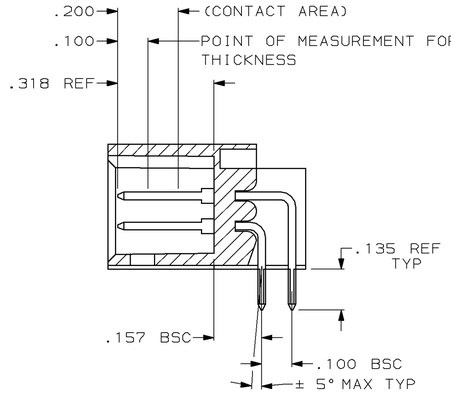
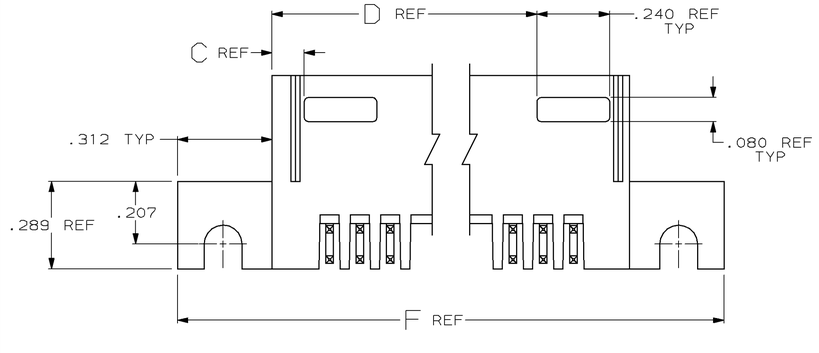
MOD	LOC	DIST	P	F
25	AD	39		

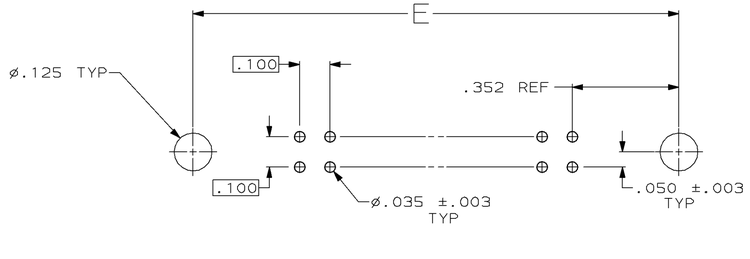
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPD
	B	REV/REDRAW PER ECN AR2699	10-11-89	–
				–
	C	REV LOC & DIST AD-4171	3-90	BF
	D	ECN AD-4707	08/02/90	KIH
	E	REV PER AD-5084	1-31-91	–
	F	REV PER AD-5161	1-31-91	–
	G	REV PER 0310-0040-96	12-16-96	SAS
	H	REV PER 0010-0713-96	1-17-97	SAS











RECOMMENDED HOLE LAYOUT

1 STANDOFFS: 10 THRU 18 POSN (2) REQ'D LOCATED AS SHOWN-OUTBOARD OF END CIRCUITS
20 THRU 38 POSN (3) REQ'D LOCATED OUTBOARD OF END CIRCUITS PLUS ONE CENTERED
40 THRU 60 POSN (4) REQ'D LOCATED OUTBOARD OF END CIRCUITS WITH TWO EVENLY SPACED SPACED WITHIN REMAINING LENGTH

2 WILL ALSO MATE WITH OTHER CONNECTORS WICH ARE COMPATIBLE WITH THE .150 END DIM AND WILL MATE WITH MOD IV HAVING FOUR EXTRA EMPTY CIRCUITS (TWO EACH END --- EX. 20 POSN HDR WILL MATE W/24 POSN MOD IV HSG)

3 ACCESS SLOT

	G	F	E	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
OBSOLETE	3.510	3.904	3.604	2.890	.190	3.200		29	60	2-87672-6
OBSOLETE	3.410	3.804	3.504	2.790	.190	3.100		28	58	2-87672-5
OBSOLETE	3.310	3.704	3.404	2.690	.190	3.000		27	56	2-87672-4
OBSOLETE	3.210	3.604	3.304	2.590	.190	2.900		26	54	2-87672-3
OBSOLETE	3.110	3.504	3.204	2.490	.190	2.800		25	52	2-87672-2
OBSOLETE	3.010	3.404	3.104	2.390	.190	2.700		24	50	2-87672-1
OBSOLETE	2.910	3.304	3.004	2.290	.190	2.600		23	48	2-87672-0
OBSOLETE	2.810	3.204	2.904	2.190	.190	2.500		22	46	1-87672-9
OBSOLETE	2.710	3.104	2.804	2.090	.190	2.400		21	44	1-87672-8
OBSOLETE	2.610	3.004	2.704	1.990	.190	2.300		20	42	1-87672-7
OBSOLETE	2.510	2.904	2.604	1.890	.190	2.200		19	40	1-87672-6
OBSOLETE	2.410	2.804	2.504	1.790	.190	2.100		18	38	1-87672-5
OBSOLETE	2.310	2.704	2.404	1.690	.190	2.000		17	36	1-87672-4
OBSOLETE	2.210	2.604	2.304	1.590	.190	1.900		16	34	1-87672-3
OBSOLETE	2.110	2.504	2.204	1.490	.190	1.800		15	32	1-87672-2
OBSOLETE	2.010	2.404	2.104	1.390	.190	1.700		14	30	1-87672-1
OBSOLETE	1.910	2.304	2.004	1.290	.190	1.600		13	28	1-87672-0
OBSOLETE	1.810	2.204	1.904	1.190	.190	1.500		12	26	87672-9
	1.710	2.104	1.804	1.090	.190	1.400		11	24	87672-8
OBSOLETE	1.610	2.004	1.704	.990	.190	1.300		10	22	87672-7
OBSOLETE	1.510	1.904	1.604	.890	.190	1.200		9	20	87672-6
OBSOLETE	1.410	1.804	1.504		.490	1.100		8	18	87672-5
OBSOLETE	1.310	1.704	1.404		.390	1.000		7	16	87672-4
OBSOLETE	1.210	1.604	1.304		.390	.900		6	14	87672-3
OBSOLETE	1.110	1.504	1.204		.290	.800		5	12	87372-2
OBSOLETE	1.010	1.404	1.104		.290	.700		4	10	87672-1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON :
2 PL DEC ±-
3 PL DEC ±.005
ANGLES ±-

MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK
POSTS: PHOS BRONZE
FINISH: POSTS: .000030 GOLD IN CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 MIN NICKEL ON ENTIRE POST.

DR 10/11/89 KATE HELM
CHK 10-25-89 R. ELICKER
APPD 10-25-89 R. ELICKER
APPD 10-25-89 FLINCHBAUGH
PRODUCT SPEC –
APPLICATION SPEC –
WEIGHT –

AMP | AMP INCORPORATED Harrisburg, Pa. 17105

NAME HEADER ASSY, MOD II, DBL ROW, RIGHT ANGLE, .100X.100¢ WITH .025 SQ POSTS 2

SIZE D | FSCM NO 00779 | DRAWING NO 87672

SCALE 4:1 | SHEET 1 OF 1

CUSTOMER DRAWING